

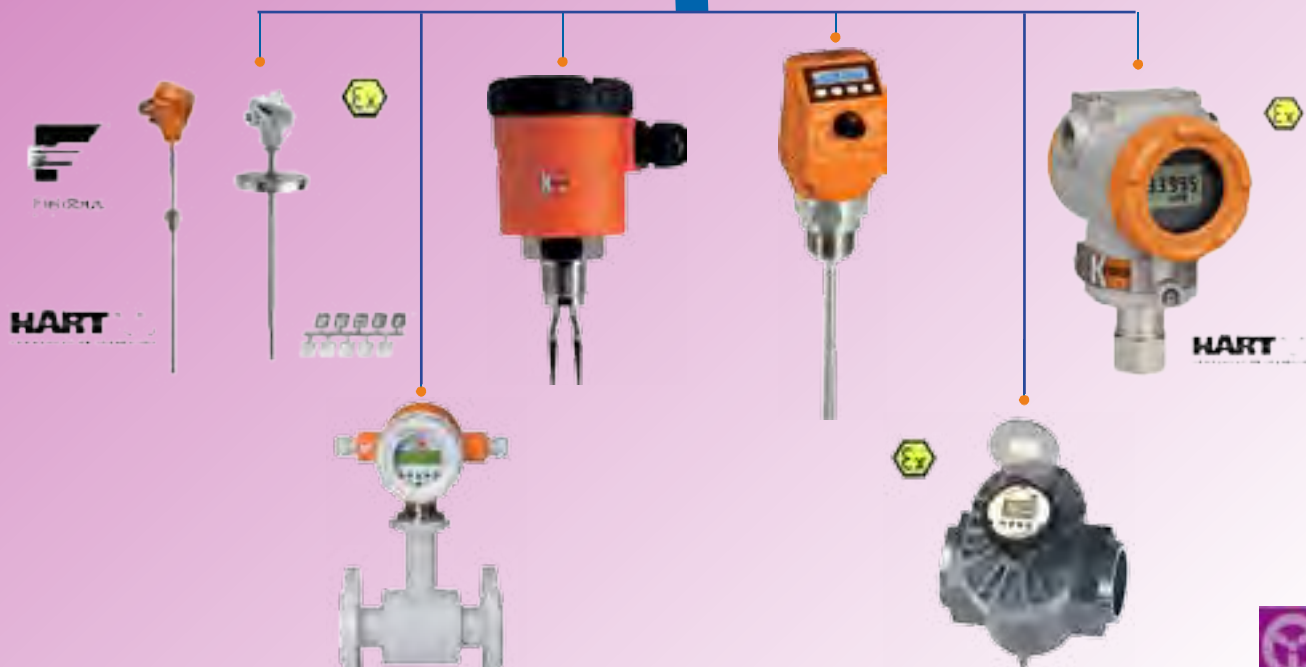


Electronic Multi-Channel Datalogger



measuring
•
monitoring
•
analysing

KBL Brochure



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Introduction

Multi-Channel =

Meter
+ Controller
+ Recorder
+ HMI

in one package



The Multi-Channel series includes advanced controllers and recorders with great potential closed in small casings. Multi-Channel KBL has been specifically designed for advanced applications in industrial automatic control engineering. It does not mean however that the device cannot be applied in smaller systems. Multi-Channel KBL can be equipped with three isolated RS-485 interfaces which make it a perfect solution for distributed systems to work as CPU. Thanks to Ethernet interface the device can be monitored via the Internet. A wide range of input and output modules allows customizing the KBL precisely as the customer requires it. Thanks to a colour touchscreen working with the user interface becomes a pleasure, while Multi-Channel operation playing the role of HMI is intuitive and comfortable. Our devices are LINUX-based products to ensure stable operation.



Multi Level Access

The **Multi Level Access** mode makes the Multi-Channel even more universal. You can define up to 16 independent users including the administrator who is the only user with a permission to freely configure the device without any limitations. The administrator's role also consists in defining permissions for other users. Only one user can be logged on at a given moment. The user is logged off after the lapse of time from the moment of the last interaction of the user with the device as specified by the administrator or upon express request of the user after clicking the padlock icon on the information bar. The authorisation process is additionally facilitated by the possibility of using USB keys. The hardware key allows the user to log on without the necessity of entering a password while removal of the key is equal to logging off. The key is assigned individually to each user. Such facilitation will be available only for those users whose devices have

Access Dongle license activated. Otherwise the login and logoff process must be carried out manually. The permission file may be saved using external memory and thus it is portable, which highly decreases the configuration time of subsequent units. The hardware key options are available with a Multi-Channel device having Access Dongle license activated only.



Extended operating temperature range



As a universal controller, the Multi-Channel may operate in various conditions, such as in a closed control cabinet, at a production hall surrounded by heavy-duty equipment and even in the control units of seagoing vessels. In response to the requirements of the most demanding customers, Multi-Channel has met another challenge, i.e. low temperatures: -20°C $+50^{\circ}\text{C}$.

Improved mathematical functions

Implementing new mathematical functions such as: **derivative**, **integral**, **count pulses**, **flip flop** and **average**, extends the wide scope of possibilities of the Multi-Channel and also significantly decreases the number of the logical channels involved, which makes it possible to optimise complicated applications. Computing the power and acceleration, as well as balancing and averaging of measurement data is much more convenient.

integral of [1]	
Function:	integral of X
Source X:	Log.ch. 1:"Inp. A1 "
Init. value mode:	channel
Init. value source:	Log.ch. 2:"Inp. A2 "
Max. value mode:	channel

average of [1]	
Function:	average of X
Source X:	Log.ch. 1:"Inp. A1 "
Averaging time:	1 min.
Reset source:	Log.ch. 2:"Inp. A2 "
Reset triggering:	high level

■ Multi-Channel with thermal printer

Keeping in mind the needs of our Customers, we have expanded the functionality of the Multi-Channel data recorder by adding the feature of thermal printing. Owing to the above, the user has the possibility of generating print-outs of the current measurements directly where the recorder is installed. The print-out consists of three basic parts: the header, the content and the footer. The header and the footer are composed of .PNG image files, which the user may freely prepare and upload to the recorder. The content of the print-out is the part which is generated at the time of printing. It features a table with current measurement results. Additionally, the print-out can include the date and time of printing, which are entered above the table.

Your logo		
2013-12-06		14:10:17
Heat exchange		
Pressure 1	1,00	kPa
Temperature 1	20,5	°C
Flow 1	19	m ³ /h
Pressure 2	100	Pa
Temperature 2	25,8	°C
Flow 2	35	m ³ /h
Burner		
Time	22	ms
Consumption	2	kg/h
Temperature	753	°C
Pump		
Voltage	130	V
Current	0,2	A
Power	26	W

■ E-mail client



In case of certain important facilities, it is often necessary to notify responsible persons about any changes in the process status. For this purpose, the Multi-Channel series devices feature an e-mail alert system with an e-mail client. It is possible to define in what case the alert will be generated, who will be the recipients as well as the validity period of the alert. The key element of the alert system is the content parser which enables to dynamically generate data such as: date, time, value in the selected channel, channel name etc. The user can define many different alerts so that relevant information about various processes and alarms may be sent to different recipients. The e-mail client operates on the basis of SMTP and can support SSL and TLS certificates (optionally).

■ Trend diagrams

Multi-Channel supports both the dynamic processes as well as the slowly varying processes. Especially in case of the latter, the trend diagram function becomes very useful. The user is granted with the possibility of presenting the process/processes on the screen lasting for a period of up to 1 week.



■ Mixed modules (analogue-digital)

Mixed UIN/UID modules (analogue-digital) has 16 or 24 inputs which allows to measure current, voltage, resistance and temperature (using NTC sensors) and can be equipped with non-isolated digital inputs. To make sensor connection easier, inputs are grouped and all ground terminals are common but separated from power supply and other modules.

■ New Youtube channel

New Youtube is devoted to assist with operating and programming the MultiCon series. We will be successively adding here short tutorial videos which are closely related to the operating manual. You can find us at:
<https://www.youtube.com/channel/UCH6C3Op8KhXSgQx-2My7Oww>



A wide range of possibilities

The biggest advantage of all devices from the Multi-Channel series is a big number of built-in inputs / outputs accessible in one compact device. The most developed version **KBL-99** has up to 48 measurement or digital inputs and 60 virtual channels whereas **KBL-141** has 50% more inputs / outputs and virtual channels.

Thanks to a well-thought-out module design you can choose among a wide range of modules and connect them to slots in the way you wish but you do not have to use all slots. You can also decide on your own how to use virtual channels, if they are going to be used for direct measurement readings, mathematical functions, timers, profile creation, set points or virtual objects.



What if one day you want to change your slots configuration or add new modules?
All you have to do is to send your device to an authorized distributor who will perform the changes you require.

We offer:

the following inputs:

- universal
- voltage
- current
- thermocouple
- RTD
- NTC
- digital
- counting
- flow measurement
- rate measurement

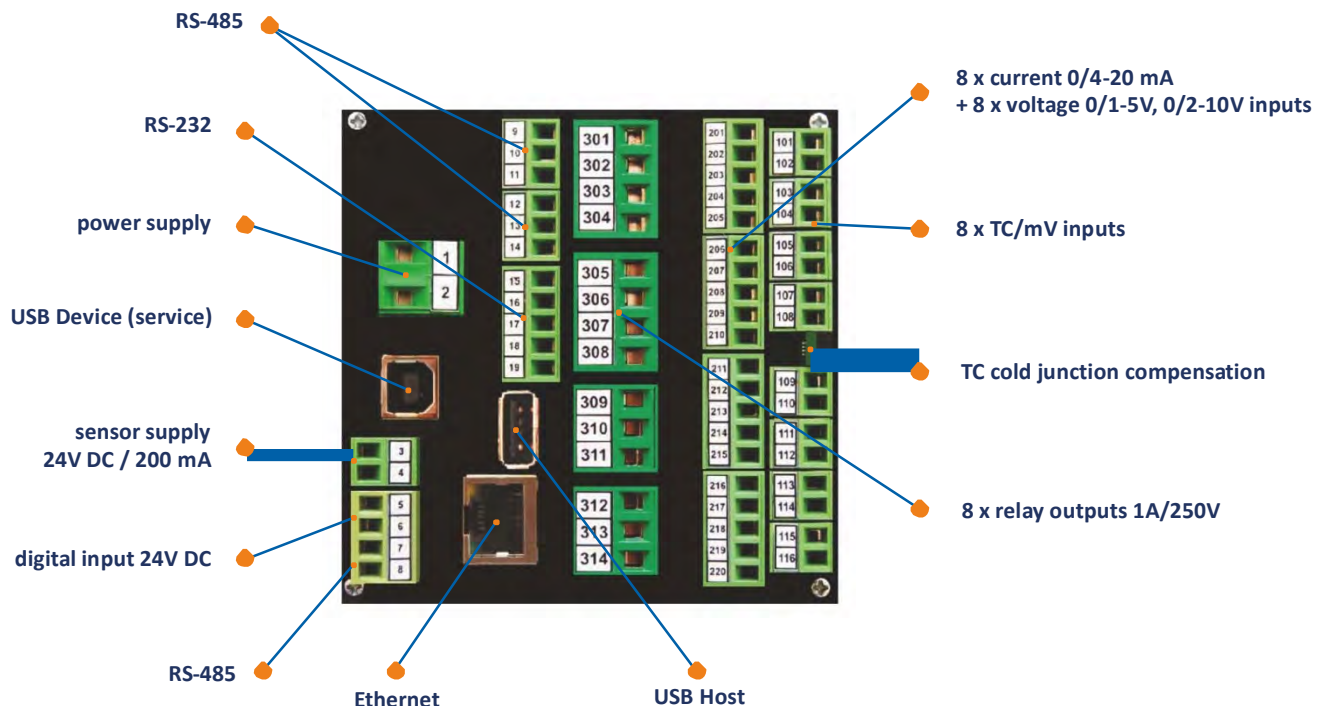
the following outputs:

- relay
- SSR
- current (4-20 mA) signals

communications:

- Ethernet
- RS-485
- RS-232
- USB Host

Sample configuration



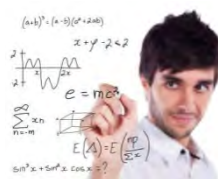
Controller...



Signal measurement is the essential function of the device. This compact appliance, depending on the needs, can be equipped with dedicated modules for the measurement of signals from detectors with a current output (mA), voltage output (in mV and V), from temperature measurement detectors (by thermocouples and RTD elements) or modules with universal inputs that can measure almost any type of signal. Multichannel modules of progressive-reverse counters, tachometers and flow meters and multi-input modules of digital inputs which can read a state of the button and allow for a binary data input has been developed to process digital signals.



Process control is a natural consequence of the availability of the aforementioned mechanisms. Multi-Channel however has many more control capabilities hidden within itself than simply standard relay outputs switching. PID control is the basis of modern automation systems and in this device every of 60 (or 90) measurement channels available can be set as an independent PID controller.



Mathematical functions allow the measurement results to be operated freely. Multi-Channel allows you not only to use arithmetic and trigonometric functions such as addition, multiplication, sine, raising to a power, but also logical ones (comparing to a constant, comparing the measured values or multiplexer) which makes the developing of the advanced applications much more easy.



Software built-in **timing profiles** (free programmable runs) allow for the unique freedom in shaping a run control and possibility to start the control process at a preset time or when a defined event occurs. Their functions enable the control to be stopped at a specific time/conditionally at any point of the run, to be looped and it is possible to carry any other operation on a set point.

...and a recorder in the same package

1.5 GB for data!

Data recording makes a kind of a value added to the tremendous possibilities shown above. Multi-Channel can record any 60 measurement channels at a speed of 10 samples per second. It has 1.5 GB built-in flash memory, intended for data registration, which, in the case of 24 measurement channels every second, is enough for about 2 months of continuous operation. The function of data registration has been also optimized for the use of hardware resources of this device - the channels for registration are grouped (1-6 channels) and in each group a speed of registration can be freely set. Additionally, there is a unique option of alternative (higher or lower) speed registration, which is set off only under user-specified conditions. This solution allows you to precisely trace the object parameters in critical situations.



mode recording 60 channels	intense (every 1 sec.)	medium (every 10 sec.)	economy (every 1 min.)
	20 days	6 months	3 years
	30 days	8 months	4 years
	50 days	15 months	7 years

Data download

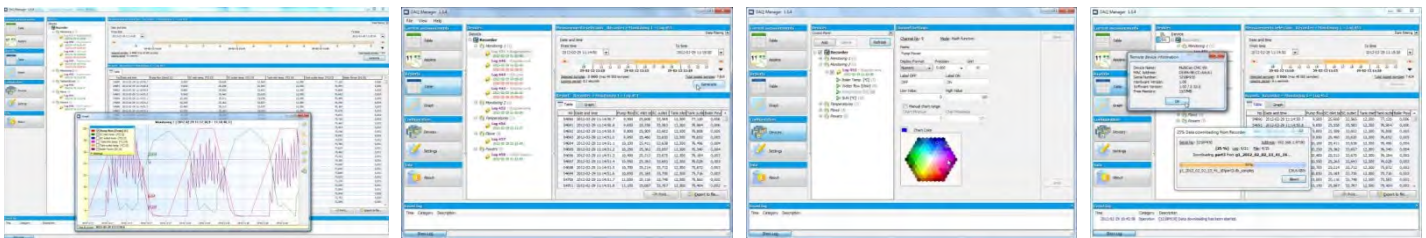


DOWNLOAD

The recorded data can be downloaded from the internal memory in a way which suits you best. Use a USB flashdrive or Ethernet which allows you to perform the task wherever you are. Current data can be downloaded via the Internet or a Modbus RTU link.

DAQ Manager

To manage such vast amount of data we have designed the DAQ Manager software to help you. It is free of charge and helps to manage all the data. The software allows to visualize data in the form of graphs and tables, group measurement results, create reports and export data into other files. Its fully functional free version can be downloaded from our website or ordered as a payable CD-ROM version.



Communication



Almost every modern electronic measuring instrument is equipped with some type of a communication interface - MultiCon has several of them. The primary type of an interface is **USB Host**. It allows you to connect the device not only with a standard mouse and keyboard, but also an external hard drive (e.g. flash) and to download recorded data. More interesting, from the point of view of the communication with the environment, is RS-485 interface with Modbus RTU Protocol available in standard equipment. Like other interfaces, **RS-485** and **RS-232** available in an optional interface module, interface device, each of which can operate independently as Master or Slave at a different transmission speed. Enhanced menu interface allows you to easily configure it, so that Multi-Channel will read data from any device equipped with Modbus RTU, and will control a condition of outputs in it, if it can be remotely controlled.

However **Ethernet interface** gives the greatest possibilities. Built-in Web servers, as well as Modbus TCP Protocol give user the possibility to use predefined data visualizations based on Java applications. If a dedicated process visualization is required, the presented mechanisms can be easily adopted to the individual needs of the customer. Basing on freeware tools for website building available on Web, almost everyone is able to prepare, within few minutes, their own visualizing application, which can be launched almost on every computer connected to the Internet.

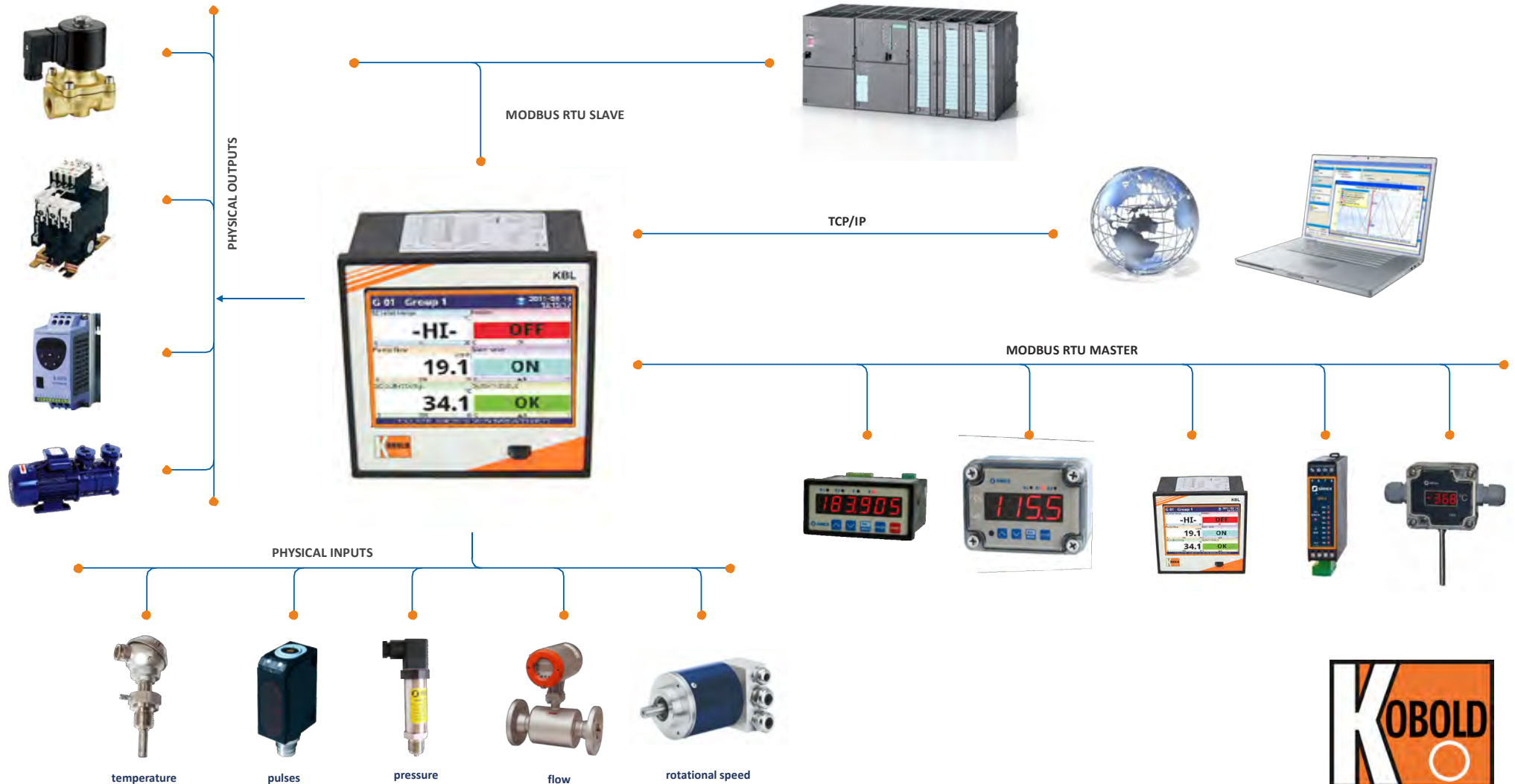
Manage a developed network of devices



For more demanding customers with many needs we have prepared the Advanced Communication Module (ACM). This module includes interfaces such as: Ethernet, USB Host, RS-485 and RS-485 shared with RS-232. This is why Multi-Channel can offer up to 3 isolated RS-485 interfaces which compose the base for the Multi Modbus System. Having such a big number of RS-485 interfaces at your disposal Multi-Channel can communicate with other devices in several independent networks. All the Modbus interfaces can work in both master and slave mode. By means of an Ethernet link the user can monitor operation of the entire system via the Internet from every place in the world where an Internet browser is within reach. Another way to monitor given data is to use the RS-485 interface along with PC software.

Some of the applications chosen by our customers:

- Central temperature measurement and control system of energetic block
- Control of a multi-zone furnace,
- Monitoring system for a pump station,
- Multi-point parameters recording of power generators.



Comfort in your every move

Colour LCD touchscreen

The time when you had to press buttons to move the cursor within a virtual keyboard to enter one character is long gone. Now you have colour touchscreens to use your device more efficiently and with higher level of comfort. The display reacts accurately even to a slight touch. But if you prefer a traditional keyboard and a USB mouse it's not a problem. Simply connect and use them. On the 3.5" TFT LCD (5.7" in KBL-141), 340 x 240 pixels, 65 536 colours - everything is clear and in pleasant colours.

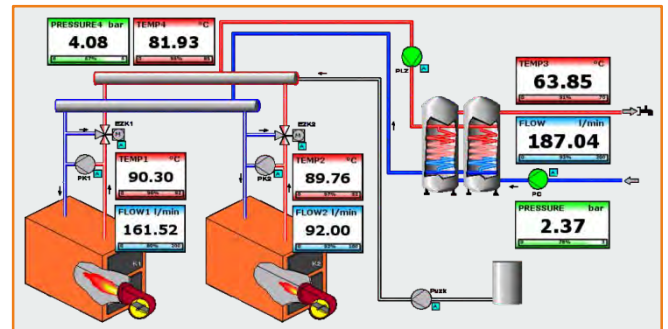


Use Java applets

An applet is software which can be opened by an Internet browser. It is possible to create your own website or use one of the templates included in Multi-Channel. This solution helps to visualize your system and display the data



downloaded from CMC by means of Ethernet. Tank visualisations with bar graphs which indicate liquid level and pipes connected to the tanks with valves, valve state indicators and flow meters indicating flow speed or total liquid flow. This solution makes monitoring of the entire system much more transparent and pleasant.



Really easy update

Thanks to the cooperation with our customers we can continue to develop the software and provide it with new useful functions. Interesting suggestions and needs of our customers have been contributing to better firmware. Multi-Channel update means three easy steps: download the update free of charge from the website, send it to a USB flash drive, start the procedure and it is done.



Measure, recalculate, control and display in your way

Recalculate any data according to your own functions. One result can be used as an argument of another function. For instance, current measurement from 8 channels and voltage from another 8 channels compose the result you require - total power from 8 objects. All data can be visualized in a range of ways: as numerical values, quasi-analog indicators, phasor charts, horizontal or vertical charts, horizontal or vertical bars or other meters.

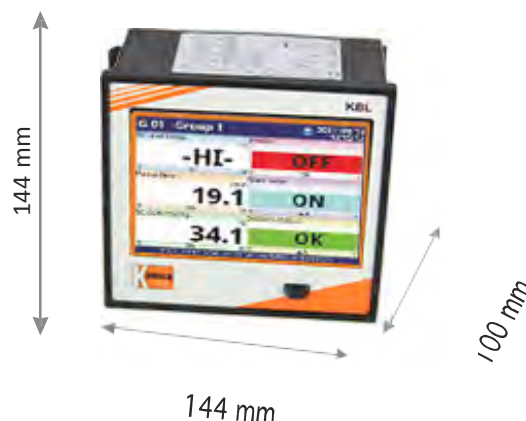


Small is good but bigger is better



Multi-Channel KBL-141 is KBL-99's bigger brother. It has all features included in KBL-99, but in addition it has a bigger display, more inputs/outputs and even more virtual channels.

KBL-141 is equipped with a 5.7" LCD touchscreen. The number of virtual channels was increased to 90. This helps to build sophisticated applications much easier. Despite being a compact case, the unit allows as many (in a maximum mount) direct connections as 72 analogue or digital inputs and thanks to its design the user can configure the device on his own, using a wide range of different I/O modules. Casing depth is still only 100 mm.



Special designs

Our offer also includes two interesting and special designs: Multi-Channel built-in a portable case and panel or in-wall mount Multi-Channel KBL-99SL series.

- Multi-Channel built-in a P130 portable case is useful when it is not possible to mount a typical controller/recorder in a safe way. The case is durable and is certified with the IP 67 rate - the device inside is safe. Multi-pin sockets on side walls for connecting sensors and interfaces are designed according to the customer's requirements.



- Panel or in-wall mount Multi-Channel KBL-99SL is featured by a shallow casing - only 55 mm! All connectors are introduced on side walls of the device as in a typical panel computer. As the number of measurement inputs and outputs is limited, this design is intended mainly for systems with a small number of signals or systems which include other measurement systems with Modbus RTU interface. An Ethernet interface is also available to upgrade every Multi-Channel control's application easily.

Accessories

STD-99, STD-141

An IP54 rated transparent door and a key. The door and its frame are manufactured using the injection molding technology to ensure a perfect fit. The material has been selected to eliminate corrosion and ensure maximum durability.



DAQ Manager

Software for managing the recorded data. Its fully functional and free of charge version can be downloaded from our website or ordered as a payable CD-ROM version.



Mini USB flash drive MS

An unusually small and light USB flash drive has been designed with easy storage and transport in mind. It fits perfectly the KBL-99 controller's casing with closed IP 54 rate door.



SRH-99, SRH-141

Assembly brackets for installation of the Multi-Channel e.g. in control cabinets with typical 35 mm bus bars.



Specification

	KBL-99	KBL-141
Power supply/consum.	19 - 50V DC, 16 - 35V AC or 85 - 260V AC/DC, typ. 15 VA, max. 20 VA	19 - 50V DC, 16 - 35V AC or 85 - 260V AC/DC, typ. 25 VA, max. 35 VA
Display	3.5" graphic TFT, 16-bit colour, 320 x 240 pxs, touchscreen navigation	5.7" graphic TFT, 16-bit colour, 320 x 240 pxs, touchscreen navigation
Measurement inputs	- up to 9 universal, isolated: 0/4÷20 mA, 0/1÷5V, 0/2÷10V; thermocouples: J, K, S, T, N, R, B, E (PN-EN), L (GOST); -10 ÷ 25 mV, -10 ÷ 100 mV, 0 ÷ 600 mV, Pt100, Pt500, Pt1000 (PN-EN), Pt'50, Pt'100, Pt'500 (GOST), Ni100, Ni500, Ni1000 (PN-EN), Cu50, Cu100 (PN-83M-53852), Cu'50, Cu'100 (PN-83M-53852); resistance 0 ÷ 300 Ω, resistance 0 ÷ 3 kΩ - up to 48 analogue: 0/4 ÷ 20 mA, 0/1 ÷ 5V, 0/2 ÷ 10V - up to 24 thermocouples: J, K, S, T, N, R, B, E (PN-EN); L (GOST); ± 25 mV, ± 100 mV, -10 ÷ 25 mV, -10 ÷ 100 mV - up to 12 RTD: Pt100, Pt500, Pt1000 (PN-EN); Pt'50, Pt'100, Pt'500 (GOST); Ni100, Ni500, Ni1000 (PN-EN); Cu50, Cu100 (PN-83M-53852); Cu'50, Cu'100 (PN-83M-53852); resistance 0 ÷ 300 Ω, resistance 0 ÷ 3 kΩ - up to 24 NTC: 0 ÷ 110 kΩ - up to 12 counters / flowmeter / rate meter: 0/4 ÷ 20 (1/sek.), 0/4 ÷ 20 (1/min.), 0/4 ÷ 20 (1/godz.) - up to 49 digital *	- up to 15 universal, isolated: 0/4÷20 mA, 0/1÷5V, 0/2÷10V; thermocouples: J, K, S, T, N, R, B, E (PN-EN), L (GOST); -10 ÷ 25 mV, -10 ÷ 100 mV, 0 ÷ 600 mV, Pt100, Pt500, Pt1000 (PN-EN), Pt'50, Pt'100, Pt'500 (GOST), Ni100, Ni500, Ni1000 (PN-EN), Cu50, Cu100 (PN-83M-53852), Cu'50, Cu'100 (PN-83M-53852); resistance 0 ÷ 300 Ω, resistance 0 ÷ 3 kΩ - up to 72 analogue: 0/4 ÷ 20 mA, 0/1 ÷ 5V, 0/2 ÷ 10V - up to 36 thermocouples: J, K, S, T, N, R, B, E (PN-EN); L (GOST); ± 25 mV, ± 100 mV, -10 ÷ 25 mV, -10 ÷ 100 mV - up to 18 RTD: Pt100, Pt500, Pt1000 (PN-EN); Pt'50, Pt'100, Pt'500 (GOST); Ni100, Ni500, Ni1000 (PN-EN); Cu50, Cu100 (PN-83M-53852); Cu'50, Cu'100 (PN-83M-53852); resistance 0 ÷ 300 Ω, resistance 0 ÷ 3 kΩ - up to 24 NTC: 0 ÷ 110 kΩ - up to 12 counters / flowmeter / rate meter: 0/4 ÷ 20 (1/sek.), 0/4 ÷ 20 (1/min.), 0/4 ÷ 20 (1/godz.) - up to 73 digital *
Digital inputs		
Outputs	- up to 8 analogue, isolated: 4-20 mA - up to 16 relay 1A/250V - up to 4 relay 5A/250V - up to 16 SSR	- up to 24 analogue, isolated: 4-20 mA - up to 36 relay 1A/250V - up to 18 relay 5A/250V - up to 72 SSR
Sensor supply output	1 x 24V DC ±5%, 200 mA max.	1 x 24V DC ±5%, 200 mA max.
Communication interface	Basic version: RS-485, 1 x USB Host (front or back), ETU: 1 or 2 x USB Host, 1 x Ethernet 10 MB ACM: 2 x RS-485, 1 x RS-485/232, 1 or 2 x USB Host, 1 x Eth. 10 MB Protocols: Modbus RTU Master or Slave, Modbus TCP Server, HTTP	Basic version: RS-485, 1 x USB Host (front or back), ETU: 1 or 2 x USB Host, 1 x Ethernet 10 MB ACM: 2 x RS-485, 1 x RS-485/232, 1 or 2 x USB Host, 1 x Eth. 10 MB Protocols: Modbus RTU Master or Slave, Modbus TCP Server, HTTP
IP rate protection	IP 65 or IP 40 (version with front USB), options: frame IP 65 for panel cut-out sealing and transparent door with key (IP 54)	IP 65 or IP 40 (version with front USB), options: frame IP 65 for panel cut-out sealing and transparent door with key (IP 54)
Data memory	internal 1.5 GB	internal 1.5 GB
Data recording speed	available from 0,1 s to 24 h with resolution 0,1 s	available from 0,1 s to 24 h with resolution 0,1 s
Operating temperature	0°C ... +50°C (optional -20°C ... +50°C)	0°C ... +50°C (optional -20°C ... +50°C)
Storage temperature	-10°C ... +70°C (optional -20°C ... +70°C)	-10°C ... +70°C (optional -20°C ... +70°C)
Case dimensions - panel cut-out	96 x 96 x 100 mm 90,5 x 90,5 mm	144 x 144 x 100 mm 137 x 137 mm
Installation depth	102 mm min.	102 mm min.
Panel thickness	5 mm max. (optional 45 mm max. using SPH-45 holders)	5 mm max. (optional 45 mm max. using SPH-45 holders)

* one digital input is available in standard, integrated with PS32 or PS42 power supply modules

Ordering



KBL-XX-P/D/C/B/AXX1

version:

99 : 96 x 96 mm case

141 : 144 x 144 mm case

☐ slot P - power supply module

☐ slot D - communication module

slot A - I/O module ☐

slot B - I/O module ☐

slot C - I/O module ☐

available modules
listed below

options:

00: no options

01: IP 65 frame

08: operating temp. -20°C ÷ +50°C

0B: front USB Host (IP 40)

0P: IP 65 + operating temp. -20°C ÷ +50°C

0K: front USB Host

+ operating temp. -20°C ÷ +50°C

Optional: LKS-99/141 Data logging license key or MLS-99/141 Multi-Level Access license key

Module type	Description	Multi-Channel KBL-99					Multi-Channel KBL-141				
		slot P	slot D	slot C	slot B	slot A	slot P	slot D	slot C	slot B	slot A
PS32	power supply 19 ÷ 50V DC, 16 ÷ 35V AC	•					•				
PS42	power supply 85 ÷ 260V AC/DC	•					•				
E	no communication module (available for 0B option only)		•					•			
ETU	communication module (1 x USB Host, 1 x Ethernet 10 MB)		•					•			
ACM	advanced communication module, includes: 1 x RS-485, 1 x RS-485/232, 1 x USB Host, 1 x Ethernet 10 MB)		•					•			
USB	USB port (back)		•					•			
E	empty slot			•	•	•			•	•	•
UN3	3 universal inputs U/I/RTD/TC/mV, isolated			•	•	•			•	•	•
UN5	5 universal inputs U/I/RTD/TC/mV, isolated								•	•	•
I16	16 x current inputs			•	•	•			•	•	•
I24	24 x current inputs								•	•	•
IS6	6 x current (4-20 mA) inputs, isolated			•	•	•			•	•	•
U16	16 x voltage inputs			•	•	•			•	•	•
U24	24 x voltage inputs								•	•	•
UI4	4 x voltage inputs + 4 x current inputs			•	•	•			•	•	•
UI8	8 x voltage inputs + 8 x current inputs			•	•	•			•	•	•
UI12	12 x voltage inputs + 12 x current inputs								•	•	•
NEW UI4N8	4 x voltage inputs + 4 x current inputs + 8 x NTC inputs			•	•	•			•	•	•
NEW UI4D8	4 x voltage inputs + 4 x current inputs + 8 x digital inputs			•	•	•			•	•	•
NEW UI8N8	8 x voltage inputs + 8 x current inputs + 8 x NTC inputs								•	•	•
NEW UI8D8	8 x voltage inputs + 8 x current inputs + 8 x digital inputs								•	•	•
RT4	4 x RTD inputs			•	•	•			•	•	•
RT6	6 x RTD inputs								•	•	•
TC4	4 x TC inputs			•	•	•			•	•	•
TC8	8 x TC inputs			•	•	•			•	•	•
TC12	12 x TC inputs								•	•	•
D8	8 x digital inputs, isolated			•	•	•			•	•	•
D16	16 x digital inputs, isolated			•	•	•			•	•	•
D24	24 x digital inputs, isolated								•	•	•
CP2	2 x pulse inputs, universal counters, isolated			•	•	•			•	•	•
CP4	4 x pulse inputs, universal counters, isolated			•	•	•			•	•	•
HM2	2 x hour meters, isolated			•	•	•			•	•	•
HM4	4 x hour meters, isolated			•	•	•			•	•	•
FT2	2 x pulse inputs (flowmeter/rate meter), isolated + 2 x current inputs			•	•	•			•	•	•
FT4	4 x pulse inputs (flowmeter/rate meter), isolated + 4 x current inputs			•	•	•			•	•	•
FI2	2 x current inputs (flowmeter/rate meter) + 2 x current inputs			•	•	•			•	•	•
FI4	4 x current inputs (flowmeter/rate meter) + 4 x current inputs			•	•	•			•	•	•
R81	8 x SPST relay 1A outputs			•	•				•	•	•
R121	12 x SPST relay 1A outputs								•	•	•
R45	4 x SPDT relay 5A outputs			•					•	•	•
R65	6 x SPDT relay 5A outputs								•	•	•
S8	8 x SSR driver outputs			•	•	•			•	•	•
S16	16 x SSR driver outputs			•	•	•			•	•	•
S24	24 x SSR driver outputs								•	•	•
IO2	2 x 4-20 mA outputs, isolated			•	•				•	•	•
IO4	4 x 4-20 mA outputs, isolated			•	•				•	•	•
IO6	6 x 4-20 mA outputs, isolated								•	•	•
IO8	8 x 4-20 mA outputs, isolated								•	•	•

* The installation of the R81 module in slot B only in the case where in the slot C another relay module (R81 or R45) was installed.